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007489

D4038-044
Job Sheet 187127



Part No: D4038-044

Job Qty: 2 ea

Part Name: Angle Assembly Aft RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 2 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31
as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-1		DAS JAN 15 2019
110	Small Fab	2 pcs	12/14/18	12/14/18	0.00	0.50	Small Fab-5		58 DAS
120	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC5		9 JAN 15 2019 68
121	Powdercoat	2 pcs	12/14/18	12/14/18	0.00	0.08	Powdercoat1		19-0-159
122	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC3		38
130	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2	5751P	SA 19/01/ JAN 17 2019
140	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DAS

Part Op 110 - ASSEMBLE AS PER DWG

Descriptions: 121 - START TIME: 2:45 OVEN TEMPERATURE: 320 FINISH TIME: 3:15 21 JAN 17 2019

M 138447.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (2 ea)	90-Start up Operation	5118190
D4038-12	Block	2 Ea (1 ea)	90-Start up Operation	5064882
D4038-4	Angle, Aft, RH	2 Ea (1 ea)	90-Start up Operation	5144397
D4038-8	Block	2 Ea (1 ea)	90-Start up Operation	5063877
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5132364
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5107782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	296	0
	D4038-12	2	3	0
	D4038-4	2	0	0
	D4038-8	2	3	0
	MS21042L3	4	3,657	0
	NAS1149D0363J	8	1,922	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Date :	Sequence #:	QTY Affected :	MRB (QSI042)
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Description Work Order Deviation Container No: S144896 Part: D4038 - 044 Job No: 187127 Serial No/Batch: S144896 Revision: F Inspector: Exp Date: Instructions: Various STC's Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 01/15/19	Disposition 	Completed By 	Lead hand / Supervisor 	QC / QA Coordinator
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
Other/Details:	